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014472

648.4709
Job Sheet 206903



Part No: 648.4709

Job Qty: 1 pcs

Part Name: SWA10A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/20

Job Tracking No:

Due Date: 2/24/20

Created By: Jennifer Renwick

Type: SOLD

Description: Order 23545

Note: DWG OM_OOPM-SWA10A Rev 3 (648.4709) IPP Rev A 18.01.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/24/20		0.00	0.25	Small Fab - 1		FEB 14 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4	DAS 74	
							Small Fab - 5	9-89	
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	1 pcs	2/24/20		0.00	0.00	QC 4 - 28		DAS 72 9-89
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
							Packaging 3 - 1 - B4B		
130	Packaging 3-1 - Stock - B4B	1 pcs	2/24/20		0.00	0.00	Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

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GA176



Container No: S255922



Part: 648.4709

Job No: 206903

Serial No/Batch: S255922

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 02/14/20

DAS
72
9-89

					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
131	DC - 1 - B4B	1 pcs	2/24/20	0.00 0.00	DC - 1 - B4B	DAS 21 FEB 14 2020
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	2/24/20	0.00 0.00	QC 21 - FG - 21	DAS 21 FEB 14 2020
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - (Small Fab) Pick bag and tag.
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - (Identify as per dwg & Stock Location: _____)
 131 - Document Control) Supply owner's & overhaul procedures manual
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5253108
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037083
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-Small Fab - 1	5255284
600-1319	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5173609
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/ (01004-08-047)	6 ft (6 ea)	110-Small Fab - 1	5196433
SWA10A-1100	Upper DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5228032
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab - 1	5053845
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	110-Small Fab - 1	5254311
SWA10A-1400	Circlip	1 Ea (1 ea)	110-Small Fab - 1	5220352
SWA10A-400	Thrust Washer	1 pcs (1 ea)	110-Small Fab - 1	5225357
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Small Fab - 1	5253882
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5097727

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/2	1	69	0
	188-FPSS-1032-3/8	1	74	0
	188-FPSS-1032-5/8	1	148	0
	188-FSCS-1032-5/8	4	347	0
	600.1319	1	205	0
	EL314-SJTOW	6	0	0
	SWA10A-1100	1	51	0
	SWA10A-1200	1	15	0
	SWA10A-1300	1	14	0
	SWA10A-1400	1	15	0
	SWA10A-400	1	44	0
	SWA6A-1900	12	302	0
	SWA6A-2000	4	493	0
Part Specifications				
Specifications could not be found.				

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